



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4968-1

Job Sheet 174299



Part No: D4968-1

Job Qty: 4 ea

Part Name: Side Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.10.31 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/10/18	0.00	0.00	Start Up Waterjet		SE 1804/02
100	Waterjet	4 pcs		4/10/18	0.00	0.48	Waterjet1		SC 1804/02
120	QC	4 pcs		4/10/18	0.00	0.00	QC8		38 APR 04 2018
130	Packaging	4 pcs		4/10/18	0.00	0.00	Packaging3		9-00 APR 05 2018
140	QC21-SA	4 Ea		4/10/18	0.00	0.00	QC21		APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	24.6800 sf (6.17 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO80S.125	25	1	0



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Container No: S057454



Part: D4968-1

Job No: 174299

Serial No/Batch: S057454

Revision:

Inspector:

Date: 04/02/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Cushion	10.100Inches $\pm$ 0.100	10.200 10.000	10, 10	
2	Side Cushion	12.800Inches $\pm$ 0.100	12.900 12.700	12, 80	
3	Side Cushion	24.200Inches $\pm$ 0.100	24.300 24.100	24, 20	
4	Side Cushion	26.900Inches $\pm$ 0.100	27.000 26.800	26, 90	
5	Side Cushion	31.500Inches $\pm$ 0.100	31.600 31.400	31, 50	
6	Side Cushion	33.200Inches $\pm$ 0.100	33.300 33.100	33, 20	
7	Side Cushion	35.300Inches $\pm$ 0.100	35.400 35.200	35, 300	
8	Side Cushion	38.000Inches $\pm$ 0.100	38.100 37.900	38	
9	Side Cushion	40.400Inches $\pm$ 0.100	40.500 40.300	40, 40	
10	Side Cushion	2.300Inches $\pm$ 0.100	2.400 2.200	2, 30	
11	Side Cushion	2.700Inches $\pm$ 0.100	2.800 2.600	2, 70	
12	Side Cushion	16.800Inches $\pm$ 0.100	16.900 16.700	16, 80	
13	Side Cushion	17.500Inches $\pm$ 0.100	17.600 17.400	17, 50	
14	Side Cushion	19.900Inches $\pm$ 0.100	20.000 19.800	19, 900	
15	Side Cushion	22.000Inches $\pm$ 0.100	22.100 21.900	22, 000	
16	Side Cushion	0.125Inches $\pm$ 0.010	0.135 0.115	0, 125	

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